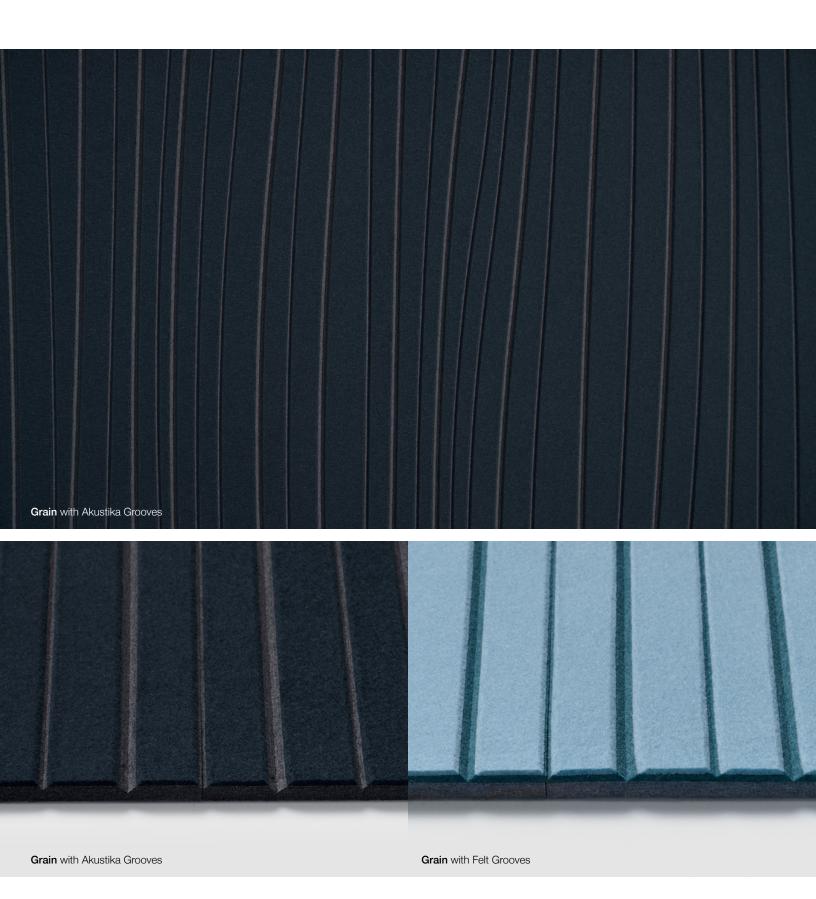


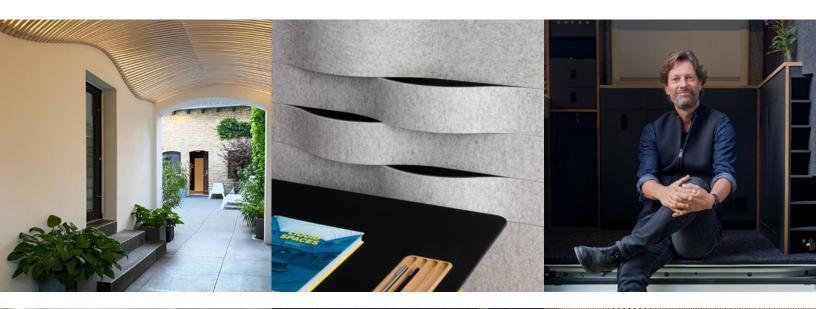


## Sound Softening Goes With the Grain

Grain brings the outdoors in with an acoustic wall panel that combines organic contours found in nature and subtle depth created with v-grooves that play up light and shadow. Installation is a breeze, while color options are endless. Pair over ninety colors of pure wool felt with three shades of grey substrate, or add a second layer of felt for endless color combinations.

Grain was designed by Bernd Benninghoff, a furniture designer and interior architect based in Mainz, Germany.

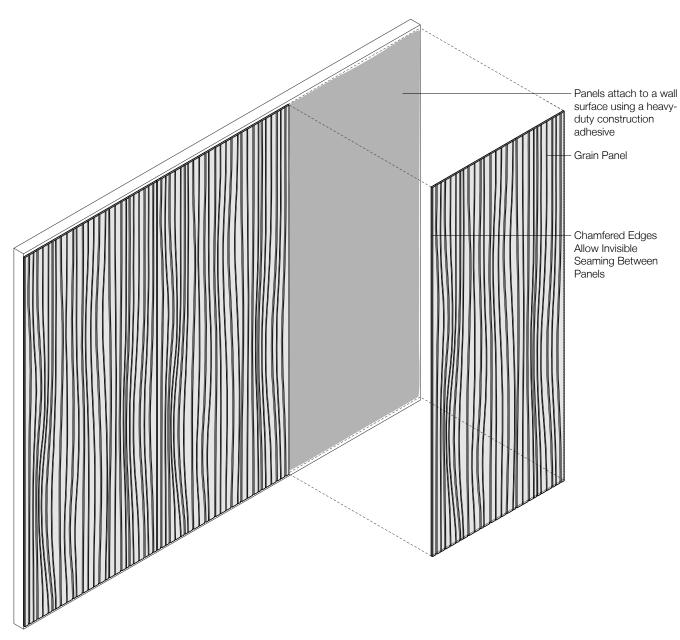




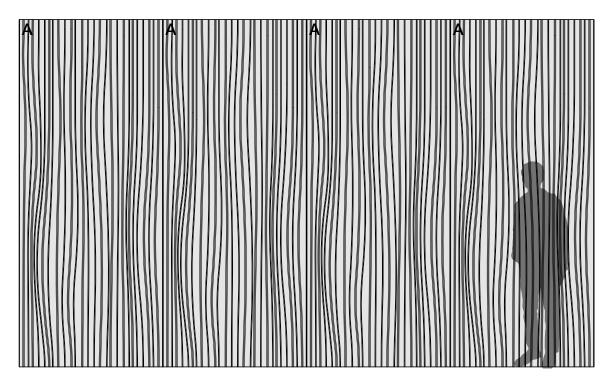


"I'm always interested in structures with depth and threedimensionality that can be experienced both visually and physically. The surface of Arc plays with light and shadow and comes alive with the movement and change of light."

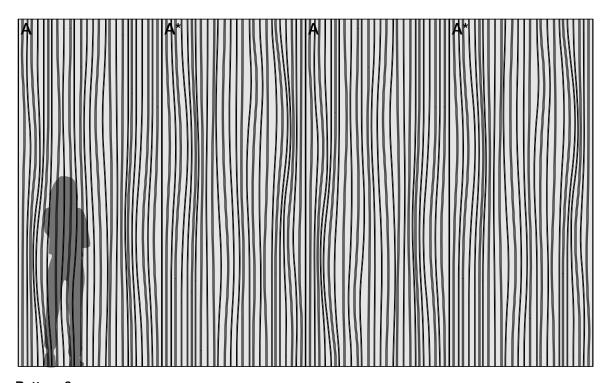
- Bernd Benninghoff, designer of Grain



**Exploded Axonometric** 



Pattern 1



Pattern 2 \* Indicates Module Rotated 180°

Patterns are shown as suggested installations and may be configured with any combination of FilzFelt colors

Product	Grain
Content	100% Wool Design Felt + Akustika 10 Substrate (60% post-consumer recycled content)
Groove Options	Akustika Grooves Felt Grooves
Panel Width	4'-0" (119.4 cm)
Max. Panel Height	9'-8" (294.6 cm)
Thickness	Akustika Grooves: 1/2 in (13 mm) Felt Grooves: 3/4 in (18 mm)
Thickness Tolerance	±1/16 in (2 mm)
Pattern Repeat Widths	Grain 1: 4'-0" (122 cm) Grain 2: 8'-0" (244 cm)
Edges	Long edges are chamfered for invisible seaming
Color Options	1-Color panel with 1-Color grooves per wall
Order Specification	For Akustika Grooves, specify one felt panel color and one Akustika groove color
•••••	For Felt Grooves, specify one felt panel color, one felt groove color, one Akustika substrate color
Trim Options	End-of-Run Trim Outside Corner Trim
• • • • • • • • • • • • • • • • • • • •	
Custom	Additional colors per wall, custom sizes, alternative patterns, and pattern orientation other than vertical are available must be quoted
Durability	Contract or residential
Lead Time	Made to order and certain lead times will apply
Installation	Install in the pattern as specified and attach to a wall surface using a heavy-duty construction adhesive.  Tiles may be trimmed to size with a utility knife. Refer to Grain Installation Instructions for complete guidance.
Maintenance	Vacuum occasionally to remove general air-borne debris. Should soiling occur, spot clean with mild soap and lukewarm water. Avoid aggressive rubbing as this can continue the felting process and change the surface appearance of the felt. Refer to Product Maintenance and Cleaning Guide for detailed care instructions.
Environmental	100% Wool Design Felt is 100% biodegradable/compostable and Akustika 10 contains minimum 60% post-consumer recycled content and is 100% recyclable Contains no formaldehyde, 100% VOC free, no chemical irritants, and free of harmful substances 100% Wool Design Felt and Akustika 10 contribute to LEED© Download Declare Label Living Building Challenge Criteria Compliant Oeko-Tex© Standard 100 Certified Product Class II (100% Wool Design Felt + Akustika 10 Substrate) Prop 65 Compliant Meets VOC test limits for the CDPH v1.2 method
Variation	Wool felt is a natural material and color variation and inclusions of natural fiber on the surface are evidence of the 100% natural origin of the material. Product color is only indicative, as it is not possible to assure consistency of color in a natural product due to the natural color of raw wool and absorption of dyes. Color matching cannot be guaranteed on shipments and variation will be more pronounced beyond the normal commercial range.
Acoustics	ASTM C 423: NRC – 0.50, SAA – 0.51
Colorfastness to Light	Class 4–5 (40 hours)
Colorfastness to Crocking	Class 3-4 (wet), Class 4-5 (dry)
Flammability	Test reports available upon request



## **Standard Colors**

## 100% Wool Design Felt



## Akustika 10 Substrate

